How are photovoltaic panels made

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Most panels on the market are made of monocrystalline, polycrystalline, or thin film ("amorphous") silicon. In this article, we"ll explain how solar cells are made and what parts are ...

In this guide, we"ll explain how solar panels are made, what they"re made of, and where they"re manufactured to give you a more holistic view of solar technology.

Explore how solar panels are manufactured, key challenges in materials and supply chains, and the innovations shaping the future of solar production.

Discover how are solar panels made, from raw materials to fully functional solar cells. Learn about the key steps in the solar panel manufacturing process.

Ever wondered how solar panels are created from raw materials to efficient energy converters? In this article, we will walk you through the entire process. From extracting silicon from sand to assembling ...

Want to know how solar panels are made? Learn the manufacturing process step by step and find out how environmentally friendly it really is.

Complete solar panel manufacturing process - from raw materials to a fully functional solar panel. Learn how solar panels are made in a solar manufacturing plant, including silicon wafer ...

Where Are Solar Panels Made?What Are Solar Panels Made of?How Are Solar Panels Made?Testing The Quality of Newly Manufactured Solar PanelsShould You Make Your Own Solar Panels?Step 1: Build solar silicon cells that are either p-type or n-type, meaning positively or negatively charged. P-type silicon cells were the traditional structure of solar cells. A p-type silicon cell is built on a positively charged base, meaning the bottom layer is mixed with boron and the top layer is mixed with phosphorus. But the n-type cell is...See more on solarreviews #b_results li.b_ans.b_mop.b_mopb,#b_results li.b_ans.b_nonfirsttopb{border-radius:6px;box-shadow:0 0 0 1px

rgba(0,0,0,.05);margin-top:12px;margin-bottom:10px;padding:15px 19px 10px}#b_results li.b_ans.b_mop.b_mopb .b_sideBleed{margin-left:-19px;margin-right:-19px}#b_results .b_vidAns{border-radius:6px;box-shadow:0 0 0 1px rgba(0,0,0,.05);padding:16px 20px;gap:10px;background:#fff}@charset "UTF-8";#b_results .b_ans.b_vidAns{box-shadow:none!important;padding:var(--smtc-gap-between-content-medium) 0!important;background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_th,#b_results .b_ans.b_vidAns #serpvidans.vsacf .cico,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_htb,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhcp,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhtc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhtpc{border-radius:var(--mai-smtc-corner-list-card-default)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{margin:0}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_channel,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_row_channel{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf,#serpvidans.vsacf .expctn .expbody,#serpvidans.vsacf .mmlist{display:flex;flex-direction:column;gap:var(--smtc-gap-between-content-medium)}#serpvidans.vsacf .cico{height:auto}#serpvidans.vsacf .mc_vtvc_ban_lo{top:0;right:auto}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{height:auto;padding:var(--smtc-gap-between-content-xx-small) 0 var(--smtc-gap-between-content-xx-small) var(--smtc-gap-between-content-medium);display:flex;flex-direction:column;justify-content:space-between}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_title,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_title{color:var(--smtc-ctrl-link-foreground-brand-rest);font:var(--bing-smtc-text-global-body2);height:auto;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block{display:flex;flex-direction:column;gap:var(--smtc-padding-ctrl-text-side)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row{color:var(--smtc-foreground-content-neutral-primary);height:var(--mai-smtc-padding-card-default);font:var(--bing-smtc-text-global-caption1)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:" . "}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta

.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_pubdate{color:var(--bing-smtc-foreground-content-neutral-tertiary);padding-bottom:0}.vsacf .mc_cwvc .mc_vtvc_con_rc,.vsacf .mmlist .mc_vtvc_con_rc{display:flex}.vsacf .mc_cwvc .mc_vtvc_con_rc .mc_vtvc_meta_w,.vsacf .mmlist .mc_vtvc_con_rc .mc_vtvc_meta_w{height:auto}.vsacf .b_title{padding-left:var(--mai-smtc-padding-card-default)}.vsacf .b_title .mmtitle{font:var(--bing-smtc-text-global-subtitle1-strong);margin-bottom:0}.vsacf .b_title .mmtitle a::after{content:"";margin:5px 5px 0 0;border-top:2px solid var(--smtc-foreground-content-neutral-primary);border-right:2px solid var(--smtc-foreground-content-neutral-primary);background-size:7px 7px;width:7px;height:7px;transform:rotate(45deg);display:inline-block;margin-left:4px}#serpvidans.vsacf .b_title .mmtitle{margin-bottom:0}#serpvidans.vsacf .b_title .mmtitle a{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf .mc_cwvc{width:100%;margin-bottom:var(--smtc-gap-between-content-x-small)}#serpvidans.vsacf .mc_cwvc .mc_vtvc{box-shadow:none}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta{height:100%;padding:var(--smtc-gap-between-content-x-small) 0 var(--smtc-gap-between-content-x-small) var(--mai-smtc-padding-card-default);background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_title{font:var(--bing-smtc-text-global-body1)}#serpvidans.vsacf .cardless.mmlist .mc_vtvc_con_rc,#serpvidans.vsacf .cardless.mmlist .mc_vtvc_th{height:auto}#serpvidans.vsacf .vsb_tr_c.va_tt{margin:0}#serpvidans.vsacf .vtbc .mv_vtvc_play,#serpvidans.vsacf .vtbc .mv_vtvc_play_ext{position:static}#serpvidans.vsacf .va_tt .mc_vtvc_ban_lo{display:block}#serpvidans.vsacf .mc_bc{width:auto;border-radius:var(--smtc-ctrl-badge-sm-corner);padding:var(--smtc-padding-ctrl-text-side) var(--smtc-gap-between-content-xx-small)}#serpvidans.vsacf .rmts .mc_bc ems{display:none}#serpvidans.vsacf a.vsb_tr_t{color:var(--smtc-foreground-content-neutral-primary)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc_th_dock.rmoverlay{height:36px}.vsacf .va_tt .vsb_tr_chd .mc_vtvc_th_dock{height:92px;background:linear-gradient(180deg,var(--bing-smtc-background-ctrl-fade-on-image-stop-0) 0%,var(--mai-smtc-background-ctrl-on-image-rest) 100%)}.vsacf .va_tt a.vsb_tr_t{padding:0 20px;font:var(--bing-smtc-text-global-body-2-alt-strong)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_meta,.vsacf .va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_title{color:var(--mai-smtc-foreground-ctrl-on-image-rest)}.vsacf span.vcmt_ctt{font:var(--bing-smtc-text-global-caption2);margin:var(--smtc-gap-between-content-xx-small) 0 0;height:16px}#serpvidans.vsacf .vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title strong{font-size:14px;line-height:20px;display:unset}#serpvidans.vsacf .va_tt .b_sldrp .slide:not(:first-child){margin-left:var(--smtc-gap-between-content-small)}#serpvidans.vsacf .va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_title{white-space:normal;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer

.b_CompactExpansion{background-color:var(--bing-smtc-background-ctrl-neutral-rest);display:flex;justify-content:center;align-items:center;gap:4px;width:fit-content;height:auto;padding:8px 12px}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_CompactExpansionBtnText{font:var(--bing-smtc-text-global-caption1-strong);color:var(--bing-smtc-foreground-ctrl-neutral-primary-alt-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow{display:flex;margin:0;height:auto}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow path#Shape{fill:var(--bing-smtc-foreground-ctrl-neutral-primary-alt-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer::after{content:"";position:absolute;width:100%;bottom:20px;left:0;height:1px;border-radius:1px;background:var(--smtc-stroke-ctrl-on-neutral-rest)}#b_results .b_ans.b_vidAns{box-shadow:none;padding:12px 20px 0}#b_results .b_ans.b_vidAns .vasac{padding:unset;margin:0}#b_results .b_ans.b_vidAns .vsa .b_attribution{padding-bottom:0}#b_results .b_ans.b_vidAns .cardless .salink{margin:0}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc{margin-top:10px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px 12px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_channel{color:#111}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_row_channel,#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area{color:#666}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area{bottom:0;height:unset}.b_dark .vsa.cardless .mc_vtvc{background-color:unset}.mmtitle>a{display:block}.mc_fh{height:100%;border-radius:6px}.mc_tc_bs{overflow:hidden}#mc_cwvc_1770311141916 { width:356px; max-width: 100%; } .mc_vtvc .mc_vtvc_meta { padding: 16px 16px 16px 16px; } .mc_vtvc .mc_vtvc_meta_w { height: 139px; margin-top: -0px; } .mc_vtvc .mc_vtvc_title { height: 54px; line-height: 18px; margin-bottom: 18px; margin-top: 0px; } .mc_vtvc .mc_vtvc_meta_block_area { height: 35px; } .mc_vtvc .vtmu, .mc_vtvc .vtpl { bottom: 147px; } .mc_vtvc_th_dock { height: 139px; } .mc_vtvc_th .cico { height: 200px; } .mc_vtvc{background-color:#fff;box-shadow:0 0 0 1px rgba(0,0,0,.05);line-height:0;margin:0;position:relative;border-radius:6px;overflow:hidden}.mc_vtvc.noshadow{box-shadow:none}.mc_vtvc_con_rc{border-radius:6px;overflow:hidden;position:relative}.mc_vtvc>a{color:#71777d;display:block;text-decoration:none;width:100%}.mc_vtvc>a:focus::after{outline:2px solid #00a89d;width:100%;height:100%;content:";outline-offset:-2px;position:absolute;top:0;left:0}.mc_vtvc_th{background-color:#d5d5d5;position:relative}.mc_vtvc_th .cico{border-radius:0}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{position:absolute;vertical-align:middle}.mc_vtvc_ban_lo{bottom:0}.mc_vtvc_ban_up{top:0}.mc_vtvc_title{font-weight:normal;margin-bottom:11px;overflow:hidden;color:#111;height:54px;line-height:18px}.mc_vtvc_title a{display:inline-block;color:#111}.mc_vtvc_title a:hover{text-decoration:underline}.mc_vtvc_src_ico{float:left;margin-right:4px}.mc_vtvc_act{height:16px;margin-top:-40px;padding:12px 8px;z-index:1}.mc_vtvc_actc{right:16px;bottom:16px;position:absolute;display:inline-block;z-index:1}.mc_vtvc_act_sep{border-top:1px solid #d5d5d5;height:40px;margin:0 8px}.mc_vtvc_fh .mc_vtvc_act_sep,.mc_vtvc_fh .mc_vtvc_act{visibility:hidden}#serpvidans

.b_topTitle{margin-bottom:8px}.mc_vtvc_htc{width:100%;height:100%;position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_htb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_ht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center}.mc-vtvc_th_live_b{background-color:#c80000;color:#fff;display:inline-block;padding:2px 8px;font:11px/14px Arial;border-radius:2px;text-transform:uppercase;height:15px;width:26px;position:absolute;left:8px;top:110px}.isvctrl .isv .mc_vtvc_ban_up{left:0;right:initial}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{right:0}.vt_text.b_lRight .b_lLeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px 8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.mc_vthtb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0;display:table}.mc_vtht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center;display:table-cell}.vt_text.b_lRight .b_lLeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px 8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_center_play{width:32px;height:32px;background-size:contain;position:absolute;margin:auto;bottom:0;top:0;left:0;right:0;box-shadow:none;border-radius:0}.mc_vtvc_center_play.rmvbg{width:32px;height:32px;background-image:none}.mc_vtvc_htb,.mc_vtvc_ht{display:none}.vt_onhv .mc_vtvc_htb{display:table}.vt_onhv .mc_vtvc_ht{display:table-cell}.mc_vtvc_center_play{display:inline-block}.vt_onhv .mc_vtvc_center_play{display:none}.mc_vtvc .vtmu,.mc_vtvc .vtpl{bottom:163px}.vsarf .mc_vtvc .vtmu,.vsarf .mc_vtvc .vtpl{bottom:122px}.svarh #mmcar .mc_vtvc .vtmu,.svarh #mmcar .mc_vtvc .vtpl{bottom:137px}.svarht #mmcar .mc_vtvc .vtmu,.svarht #mmcar .mc_vtvc .vtpl{top:8px;left:8px}.mc_vtvc_center_play{background-image:url(data:image/svg+xml,%3Csvg%20width%3D%2232%22%20height%3D%2232%22%20viewBox%3D%220%200%2032%2032%22%20fill%3D%22none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Crect%20width%3D%2232%22%20height%3D%2232%22%20rx%3D%2216%22%20fill%3D%22black%22%20fill-opacity%3D%220.6%22%2F%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M14.2354%2010.1923C13.2355%209.62986%2012%2010.3524%2012%2011.4997V20.5C12%2021.6472%2013.2355%2022.3698%2014.2354%2021.8073L22.2356%2017.3073C23.2551%2016.7339%2023.2551%2015.2661%2022.2357%2014.6926L14.2354%2010.1923Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.9%22%2F%3E%0D%0A%3C%2Fsvg%3E)}.mc_vtvc_meta{box-sizing:border-box;display:inline-block;line-height:18px;position:relative;width:100%}.mc_vtvc_meta_block{bottom:0;position:absolute;width:100%}.mc_vtvc_meta_row{line-height:16px;font-size:11px;height:17px;overflow:hidden;text-overflow:ellipsis;white-space:nowrap}.mc_vtvc_meta_row a{display:inline-block}.mc_vtvc_meta_row a:hover{text-decoration:underline}.mc_vtvc_meta_block_area{position:relative}.mc_vtvc_meta_block,.mc_vtvc_meta_block a{color:#444}.b_dark .mc_vtvc_meta_block{color:#edebe9}.mc_vtvc_meta_row>:nth-of-type(n+2)::before{content:" . "}.mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:" > "}.mc_vtvc_kmt_title{line-height:18px;padding-bottom:4px;font-weight:bold;color:#00809d;text-transform:u

ppercase;font-size:11px}.mc_vtvc_kmt,.mc_vtvc_con_rc.onhov .wkmt .mc_vtvc_meta_row,.mc_vtvc_con_rc.onhov .wkmt .tibc_tt{display:none}.mc_vtvc_con_rc.onhov .wkmt .mc_vtvc_title{max-height:18px;margin-bottom:18px;overflow:hidden}.mc_vtvc_con_rc.onhov.mmsts .mc_vtvc_title{visibility:hidden}.mc_vtvc_con_rc.onhov .mc_vtvc_kmt{display:block}.mc_vtvc_kmt_content .b_factrow{line-height:17px;font-size:11px;max-height:34px;overflow:hidden;text-overflow:ellipsis;padding:0 16px 0 0;color:#444}.mc_vtvc_meta .mc_vtvc_kmt_title{line-height:18px}.mc_vtvc_title:hover{text-decoration:none}.mc_vtvc_meta_pubdate{color:#444;padding-bottom:3px}.mc_vtvc_meta_channel{color:#444}.mc_vtvc_meta_w,.mc_vplvc_meta_w{position:relative}.mc_vtvc_meta_bg_w,.mc_vplvc_meta_bg_w{height:100%;width:100%;overflow:hidden;position:absolute;top:0}.mc_vtvc_meta_bg_w .cico,.mc_vplvc_meta_bg_w .cico{border-radius:0;overflow:visible}.dg_u .mm_vidch_th_c{overflow:visible}.dg_u .mm_vidch_th_bg img{margin-top:-20px}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_meta_w .mc_vtvc_meta{background:rgba(255,255,255,.75)}.mc_vtvc_meta_bg_w img,.mc_vtvc_meta_bg_w .mc_vtvc_cb_w{filter:blur(25px);transform:scale(1.2)}body{--video-metadata-channel-color:#3c3c3c}body.b_dark{--video-metadata-channel-color:unset}.vsarf .mc_vtvc_meta_pubdate{color:unset}.vsarf .mc_vtvc_meta_channel{color:var(--video-metadata-channel-color)}.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title,.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title strong{font-weight:bold}.vsarf .mc_vtvc_meta_w .mc_vtvc_meta_row{font-size:13px}.emptyStyleForDebuggingPurpose{top:0}.vsarf .mc_vtvc_th .cico{height:132px}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.vtbc .mv_vtvc_play{display:inline-block;position:absolute;bottom:8px;left:9px;height:8px;width:7px}.vtbc .mv_vtvc_play_ext{background:url(/rp/Lp38sn_O4jegSK0IHxZVxyp-yKQ.png) -172px -31px;display:inline-block;height:8px;width:12px;position:absolute;bottom:8px;left:6px}.vtbc .pivot{height:20px;width:8px;min-width:8px}.vtbc .mv_vtvc_play{background:url()}.mc_bc_w{height:18px;padding:8px;text-align:right}.mc_bc{background-color:rgba(0,0,0,.75);padding:2px 8px;line-height:14px;color:#fff;display:inline-block;vertical-align:middle;border-radius:2px;font-weight:bold}.mc_bc_w .pivot{text-align:center;margin-right:1px;height:14px}.vsarr .mmgrid .mc_bc_w .mc_bc{background-color:rgba(0,0,0,.75);opacity:1}.mmsi{height:16px;width:16px;position:relative;top:5px;padding-right:var(--smtc-gap-between-content-xx-small)}.mmsi-microsoftnews,.mmsi-msn{top:3px}.vrhdata{display:none}.vrhc line.nhvpv .pffvi,.vrhc line.nhvpv[data-tps="S"] .pffvt,.vrhc line.nhvpv[data-tps="M"] .pffvt,.vrhc line.nhvpv[data-tps="L"] .pffvt{display:inline-flex}.vrhc line.nhvpv .vrhtc.pffv .vrhol{display:none}.vrhc line.nhvpv .vrhtc.pffv .player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color .5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);gap:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.mc_vtvc_th img{transition:all .3s

ease-out}.nhvpv+.mc_vtvc_th
img{transform:scale(1.1)}.smtplayerhtml5{height:100%;width:100%;overflow:hidden}.smtplayerhtml5
video{min-height:100%;min-width:100%}.smtplayerhtml5
.videoplaying{background-color:#000}.smtplayerhtml5.hide{display:none}.pffvt{display:none;color:var(--mai-smtc-foreground-ctrl-on-image-rest);font:var(--bing-smtc-text-global-subtitle2-strong)}.pffvi{mask:url(/rp/ui07wU6K7FR_inzG7DRbP1i8fGo.svg) center no-repeat;mask-size:12px;background:var(--bing-smtc-background-card-on-image-default);width:20px;height:20px;flex-shrink:0;align-self:flex-start}[data-tps="L"]
.pffvt{font:var(--bing-smtc-text-global-subtitle2-strong)}[data-tps="L"]
.pffvi{width:22px;height:22px;mask-size:16px}[data-tps="S"] .pffvt{font-size:0}[data-tps="S"]
.pffvi{width:24px;height:24px;mask-size:24px;align-self:center}.hvpv.h5s
.pffvt{display:inline-flex}.hvpv.h5s .vrhtc.pffv .vrhol{display:none}.hvpv.h5s .vrhtc.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);gap:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.pffvt{text-decoration:underline}.vrhcp
.vrhol{position:absolute;width:100%;height:35px;max-height:35px;bottom:0;left:0;padding:0;background:none;display:block;z-index:9}.vrhcp .vrhol.hide,.vrhcp .vrhol
.hide{display:none}.vrhot{white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;position:absolute;max-width:240px;height:18px;line-height:14px;margin-left:8px;top:10px;left:0;right:0;border-radius:2px;padding-right:8px}.vrhot div{display:inline-block}.vrhot
nt{color:#fff;font-size:11px;font-weight:bold;background-color:rgba(0,0,0,.75);padding:2px 8px;margin-left:0;top:0;box-sizing:border-box;position:relative}.vrhc
.ricons{position:absolute;right:8px;top:10px;left:auto;bottom:auto;height:18px;display:inline-block;cursor:pointer}.vrhol.icons_1 .vrhot{margin-right:27px}.vrhol.icons_2 .vrhot{margin-right:49px}.vrhol.icons_3
.vrhot{margin-right:79px}.vrhol .vrhot nt,.vsb_tr_chd .vrhol.icons_1
.vrhot{margin-right:0}.vpb{position:absolute;display:block;bottom:0;left:0;height:4px}.vpb
div{position:absolute}.vpb nt{width:0;background:#fff}.vpb
nt.test{display:none}.vpb.back{background-color:#999}.vrhcp
.vrhol.npb{height:36px;max-height:36px}.vrhol
.vadda{width:22px;height:18px;padding:0;margin-right:0;margin-left:2px;bottom:0;position:relative;display:inline-block;z-index:1;background:rgba(0,0,0,.75);border-radius:2px;overflow:hidden}.vrhol
.vadda.hide{display:none}.vrhol .vadda .mc_vfaa{margin:3px 5px}.ricons .vol{float:left}.ricons
.adultFlag{float:right}.vol{width:22px;height:18px;bottom:0;margin-left:1px;margin-right:1px;position:relative;display:inline-block}.vol.hide,.vol .hide{display:none}.vol
.bg{background:rgba(0,0,0,.75);border-radius:2px}.vol.bg,.vol nt{position:absolute;bottom:0}.vol
.vol.bg.volnb{border-radius:0 0 2px 2px}.vol .volsliderHandle.bg{border-radius:2px 2px 0 0}.vol nt
.volsliderHandle{height:70px;display:none;width:22px;float:left;bottom:18px;position:absolute;display:block}.vol nt .volsliderHandle.hide{display:none}.volsliderHandle
.vsb{height:54px;width:4px;background-color:#999;margin:9px auto 8px;position:relative;display:block;border-radius:2px}.volsliderHandle
.vsh{height:6px;width:14px;padding:9px 7px 9px 7px;margin:0 -12px;display:block;position:absolute;top:30px}.volsliderHandle .vsh.hide{display:none}.volsliderHandle

.vshi{height:4px;width:14px;background-color:#fff;border-radius:2px}.volMuteIcon{width:16px;height:14px;margin:2px 4px;float:left}.volMuteHandle{width:22px;height:18px}.vo{background:url(/rp/fFZxBXElP9WYOO0jhTaElyLhEVU.svg) no-repeat}.vm{background:url(/rp/fsX-ZVd03wB2TL0vmQJxSp4U9vs.svg) no-repeat}.vl{background:url(/rp/YXYMPC1Rry_XJGc7Yg8lR4B2eEs.svg) no-repeat}.vf{background:url(/rp/NosrlR4amKTs1zYxWy3laZN3HRk.svg) no-repeat}@media(forced-colors:active){.vol{forced-color-adjust:none}}.vrhc line .vt_vp,.vrhc.popout .vt_vp,.vrhc.mousefollow .vt_vp{position:absolute;bottom:0;border:hidden;padding:0;top:0;left:0;z-index:3}.vrhtc .hide{display:none}.vrh_clc .vt_vp,.vrh_clc .vrhtc .vrhi,.vrh_clc .player_ol{cursor:pointer}.vrh_clc .cico{border-radius:0}.vrhtc{border:hidden;top:0;left:0;padding:0}.vrhc.mousefollow .vrhtc,.vrhc.popout .vrhtc{background-color:#999}.vrhtpc.load .player_ol{background:url(/rp/J_o2maogFDeUOsovPJL-ofEuxJ4.gif) center center no-repeat}.vrhc line .vrhtc .vrhi,.vrhc.popout .vrhtc .vrhi,.vrhc.mousefollow .vrhtc .vrhi{position:absolute!important;border:hidden;z-index:2;padding:0;left:0;top:0}.player_ol{position:absolute;width:100%;height:100%;bottom:0;border:hidden;z-index:7}.vrhc.popout,.vrhc line,.vrhc.mousefollow{border-radius:6px;overflow:hidden;display:table-row-group;background:none}.vrhc.popout,.vrhc.mousefollow{z-index:4;box-shadow:0 4px 4px rgba(0,0,0,.1),0 2px 80px rgba(0,0,0,.2)}.vrhc line{z-index:1;margin:0}.vrhc.popout,.vrhc line{position:absolute;top:0}.vrhc.popout{border:1px solid #fff}.vrhc.mousefollow{position:fixed}.vrhcp{position:relative;top:0;left:0;display:table-row}.vrhcp .vrhtc{position:relative;overflow:hidden}.vrhc.hide{display:none}@keyframes vh_fadein{from{opacity:0}to{opacity:1}}.vrhc:not(.hide){animation:vh_fadein 250ms}.vrhc line img{color:transparent}.vrhc line.fullsize{height:100%}.vrhc,.vrhc:hover,.vrhc:link,.vrhc:active,.vrhc:visited{color:#000;text-decoration:none}.vrhc.vrh_clc{cursor:pointer}a.hover-anchor{display:block;height:100%;width:100%;text-decoration:none}.vrhstat{height:0;overflow:hidden}.mmlist .mc_vtvc .mc_vtvc_meta { padding: 12px 16px 16px 16px; } .mmlist .mc_vtvc .mc_vtvc_meta_w { height: 112px; margin-top: -0px; } .mmlist .mc_vtvc .mc_vtvc_title { height: 44px; line-height: 22px; margin-bottom: 0px; margin-top: 0px; } .mmlist .mc_vtvc .mc_vtvc_meta_block_area { height: 40px; } .mmlist .mc_vtvc .vtmu, .mmlist .mc_vtvc .vtpl { bottom: 120px; } .mmlist .mc_vtvc_th_dock { height: 112px; } .mmlist .mc_vtvc_th .cico { height: 131px; } .mmlist .mc_vtvc{margin:10px 1px 0}.mmlist .mc_vtvc_con_rc{display:flex}.cardless .mmlist .mc_vtvc_con_rc{height:112px}.mmlist .mc_vtvc .mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px 12px;padding:0}.mmlist .mc_vtvc_title{font-weight:400;font-size:16px;height:44px;line-height:22px;margin-bottom:0;margin-top:0;color:unset}.mmlist .mc_vtvc_meta_row{font-size:13px}.mmlist .mc_vtvc .mc_vtvc_meta_block_area{height:unset}.mmlist .mc_vtvc .vtmu,.mmlist .mc_vtvc .vtpl{bottom:8px}.cardless .mmlist .mc_vtvc{box-shadow:none}.cardless.mmlist .mc_vtvc_center_play{width:32px;height:32px}.cardless.mmlist .mc_vtvc_title{font-size:16px;color:unset}.cardless.mmlist .mc_vtvc_meta_row{line-height:20px}.cardless.mmlist .mc_vtvc_meta_pubdate{padding-bottom:2px;color:#666}.cardless.mmlist .mc_vtvc_th,.cardless.mmlist

.mc_vtvc_th .cico,.cardless.mmlist .mc_vtvc_th div.rms_img{border-radius:6px}.cardless.mmlist .mc_vtvc_th{height:111px}.cardless.mmlist .mc_vtvc_htc{border-radius:6px;overflow:hidden}#serpvidans.vasac.cardless{box-shadow:none}.cardless.mmlist .mc_bc{padding:2px 8px;line-height:14px;border-radius:2px;font-weight:normal}.mmlist .mc_vtvc:hover .mc_vtvc_title{text-decoration:underline}.mmgrid>div{width:197px;display:inline-block;margin-right:8px;margin-bottom:8px;box-shadow:0 0 0 1px rgba(0,0,0,.05);position:relative;vertical-align:top;overflow:hidden;white-space:normal;border-radius:6px}.vsarr .mmgrid>div,.vsarr1stbig .mmgrid>div{margin-right:8px;margin-bottom:8px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{height:auto}#serpvidansrr .mc_vtvc .mc_vtvc_title{display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}.mmgrid .mc_tc{border:0}.vsa .mmgrid>div:nth-child(3n){margin-right:0}.vsa .b_moreLink{padding-top:4px}#serpvidansrr .mc_vtvc_meta_row{line-height:18px;font-size:100%;height:17px}.vsarr .mmgrid>div:nth-child(2n){margin-right:0}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:128px}.vsarr1stbig .mmgrid>div:nth-child(2){margin-right:0}#serpvidansrr.uipolish .mc_vtvc_meta_pubdate,#serpvidansrr.uipolish .mc_vtvc_meta_channel,#serpvidansrr.uipolish #vidans2 .b_videocard .video_metadata .video_source{color:#767676}#serpvidansrr #vidans2 .b_videocard .video_metadata_container,#serpvidansrr #vidans2 .b_videocard .video_metadata_container .video_metadata>h3{width:100%}@media(max-width:1362.9px){#serpvidansrr .mmgrid>div{width:168px;height:206px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico .rms_img{width:168px;height:100px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:12px}#serpvidansrr .mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:16px}#serpvidansrr .mc_vtvc .mc_vtvc_meta_block_area{height:34px}#serpvidansrr .mc_vtvc_meta_row{line-height:15px;font-size:13px;height:15px}#serpvidansrr .mc_vtvc_meta_pubdate{padding-bottom:4px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:114px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico .rms_img{width:343px!important;height:194px!important;margin-right:0}}@media(max-width:1274.9px){#serpvidansrr .mmgrid>div{width:124px;height:164px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico .rms_img{width:124px;height:76px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:8px}#serpvidansrr .mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:12px}#serpvidansrr .mc_vtvc .mc_vtvc_meta_block_area{height:28px}#serpvidansrr .mc_vtvc_meta_row{line-height:13px;font-size:11px;height:13px}#serpvidansrr .mc_vtvc_meta_pubdate{padding-bottom:2px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:96px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico .rms_img{width:256px!important;height:144px!important;margin-right:0}#serpvidansrr .maskthumb .mc_bc_w{padding:8px 4px 4px 8px}}#serpvidansrr.withsplitline .mmgrid>div:nth-last-child(1),#serpvidansrr.withsplitline .mmgrid>div:nth-last-child(2){margin-bottom:24px}#serpvidansrr.withsplitline .mmgrid{border-bottom:1px

solid #ececec;margin-bottom:16px}#serpvidansrr #vidans2 .b_videocard .video_metadata{max-width:auto;padding:12px 16px}#serpvidansrr #vidans2 .b_videocard{margin-bottom:12px;box-shadow:0 0 1px rgba(0,0,0,.05),0 2px 3px rgba(0,0,0,.1);border-radius:6px}#serpvidansrr .b_rich{padding-top:0}#serpvidansrr #vidans2 .videoPlayer{border-radius:6px 6px 0 0;overflow:hidden}#serpvidansrr #vidans2 .b_videocard .video_metadata>h3{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;-webkit-line-clamp:1;line-height:15px;height:15px;font-size:13px;color:#000;margin-bottom:20px;font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;display:block}#serpvidansrr.vsarr1stbig #vidans2 .b_videocard .video_metadata .actionmenu{display:none}#serpvidansrr #vidans2 .b_videocard .video_summary,#serpvidansrr #vidans2 .b_videocard .video_source{line-height:15px}#serpvidansrr #vidans2 .b_videocard .videoPlayer .vtbc{right:0}.vsb_tr_c{position:relative;width:100%;overflow:hidden;background:#1d1b28;height:583px;margin-bottom:16px}.vsb_tr_c.tr_nh{height:294px}.vsb_tr_c .mm_vrc h2,.vsb_tr_c .mm_vrc .see_more{display:none}.vsb_tr_c .mm_vrc>div{padding-bottom:20px}.vsb_tr_c .vsb_tr_t{position:absolute;top:16px;left:160px;font:normal 16px/19px "Arial",Helvetica,Sans-Serif;font-weight:700;color:#fff;z-index:1}.vsb_tr_c .vsb_tr_t::after{width:17px;height:12px;display:inline-block;background-size:7px 12px;background-repeat:no-repeat;background-position-x:right;opacity:.7;content:""}.vsb_tr_c .vsb_tr_t:hover::after{opacity:1}.vsb_tr_c .mm_vrc .mc_vtvc{background-color:#585858;border-radius:6px}.vsb_tr_c .mm_vrc .mc_vtvc_con_rc{border-radius:6px}.vsb_tr_c .vsb_tr_chd{position:absolute;bottom:0;width:100%}.vsb_tr_c .onhov .mc_vtvc_ban_lo{display:none}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title{line-height:15px}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_meta_row,.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_meta_row a{color:#dadada}.vsb_tr_chd .grad_b{top:30%;height:auto}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_meta_row{font-size:12px;line-height:16px;height:16px}.vsb_tr_chd .mc_vtvc_tot .meta_pd_content{display:none}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title strong{font-weight:500}.vsb_tr_c .slide video{object-fit:cover}.vsb_tr_c .mc_vtvc_th .cico{width:100%;height:100%}.vsb_tr_c .vrhcac{width:647px;position:absolute;width:calc(42% - 160px);bottom:200px;margin:0 0 0 160px;height:auto;padding:0;pointer-events:auto}.vsb_tr_c .vrhcac .mc_vtvc_title{font:normal 30px/35px "Arial",Helvetica,Sans-Serif;font-weight:700;height:70px;overflow:hidden;color:#fff;text-overflow:ellipsis;display:-webkit-box;-webkit-box-orient:vertical;-webkit-line-clamp:2}.vsb_tr_c .vrhcac .mc_vtvc_meta_block_area{height:50px;margin:12px 0 0 0}.vsb_tr_c .vrhcac .mc_vtvc_meta_row{font:normal 13px/15px "Arial",Helvetica,Sans-Serif;margin:5px 0 5px 0;color:#dadada}.vsb_tr_c .mm_vrc .b_overlay .btn.bigrounded .cr>div,.vsb_tr_c .mm_vrc .b_overlay .btn.bigrounded .cr>div:hover{background-image:url(/rp/qA6EopzJjTm5qQJvnXlrWGNP778.svg)}.vsb_tr_c .vsb_tr_t::after{background-image:url(data:image/svg+xml,%3Csvg%20width%3D%227%22%20height%3D%2214%22%20viewBox%3D%220%200%207%2014%22%20fill%3D%22none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M0.186925%201.19491L5.4643%207L0.186925%2012.8051C-0.0623082%2013.0792%20-0.0623082%2013.5214%200.186925%2013.7944C0.436158%2014.0685%200.838112%2014.0685%201.08628%2013.7944L6.81334%207.49465C6.93212%207.36515%207%207.18433%207%207C7%206.81567%206.93212%206.63485%206.81334%206.50535L1.08628%200.205616C0.837052%20-0.0685388%200.435097%20-0.0685388%200.186925%200.205616C-0.0612477%200.479772%20-0.0623082%200.92192%200.186925%201.19491Z%22%20fill%

3D%22white%22%20fill-opacity%3D%220.7%22%2F%3E%0D%0A%3C%2Fsvg%3E)}.va_tt .mm_vrc{padding:11px 2px 0 0}.va_tt .vsb_tr_t{position:relative;top:auto;left:auto;font:normal 18px/22px "Arial",Helvetica,Sans-Serif;font-weight:400;color:#4007a2;z-index:auto}.b_dark .va_tt .vsb_tr_t{color:#82c7ff}.va_tt .vsb_tr_tp,.va_tt .vsb_tr_tl{display:inline-block;margin-right:5px}.va_tt .vsb_tr_chd{position:relative}.vsb_tr_c.va_tt{--va-st-padding-bottom:16px;height:auto;background-color:transparent;margin-top:22px;overflow:visible;padding-bottom:var(--va-st-padding-bottom);margin-bottom:0}.va_tt .mc_vtvc_ban_lo,.va_tt .vsb_tr_t::after,.va_tt .mc_vtvc:hover .mc_vtvc_center_play,.va_tt .vsb_tr_chd .vt_onhv .mc_vtvc .mc_vtvc_meta{display:none}.va_tt .mc_vtvc:hover .mc_vtvc_ht,.va_tt .mc_vtvc:hover .mc_vtvc_htb{display:table-cell}.va_tt .mc_vtvc_htb{padding-top:50px;background:linear-gradient(360deg,rgba(0,0,0,.6) 60.35%,rgba(0,0,0,0) 100%);font-size:11px;line-height:13px}.va_tt .mc_vtvc_ht{padding:0 24px;text-shadow:0 1px 2px rgba(0,0,0,.2)}.va_tt .mc_vtvc_center_play{bottom:52px}.va_tt .mc_vtvc:hover .mc_vtvc_title{max-height:52px;white-space:normal;display:-webkit-box;-webkit-box-orient:vertical;-webkit-line-clamp:4}#serpvidans .va_tt .slide{margin-right:0;vertical-align:bottom;transition:width .2s,height .2s}#serpvidans .va_tt .slide:not(:first-child){margin-left:8px}#serpvidans .va_tt .mm_vrc>div{padding-bottom:0}.va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_meta{height:auto;padding:8px;color:#ddd}.va_tt .vsb_tr_chd .mc_vtvc_th_dock{height:72px;position:absolute;bottom:0;background:linear-gradient(360deg,rgba(0,0,0,.55) 60.35%,rgba(0,0,0,0) 100%)}.va_tt .mc_vtvc_meta_row_channel{font-size:13px;line-height:15px;font-weight:500;color:#fff;white-space:nowrap;overflow:hidden;text-overflow:ellipsis;margin-bottom:6px}.va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_title{height:auto;font-size:11px;line-height:13px;color:#ddd;white-space:nowrap;overflow:hidden;text-overflow:ellipsis}.va_tt .slide .mc_vtvc{width:100%}.va_tt .slide video{object-fit:cover}.va_tt .mc_vtvc_th .cico{width:100%;height:204px}.va_tt .b_overlay .btn.bigrounded{top:auto;bottom:0;margin-bottom:93px}.va_tt .vt_onhv .mc_vtvc_htb{padding-top:86px}.va_tt .vsb_tr_chd .mc_vtvc .vtmu,.va_tt .vsb_tr_chd .mc_vtvc .vtpl{bottom:6px}.va_tt .vcmt_ct,.va_tt .vcmt_ctt{display:block;margin-bottom:4px;font-size:11px}.va_tt .vasyt::before{content:"";background:url() no-repeat;background-size:18px 18px;padding-right:22px}.va_tt .vasig::before{content:"";background:url(

MUyN/A79ZxVpMSHFWgKMmGGSGuTXlZBbvxI9BzYgm1+PK3vOJgQe7N4l3HsEuoFOIYht6Xu+E79+dAXTX40t1iCQodkRI2yxR6xiEpNWfjBEsVmVTy6iY/d6rO5zURmvwCcHbQTdknlJe3i875FkHV6c5G4uI0dNyva46Dz0EqX6u0GFNPzRG1T78HsQxUqAYOQXQAg6+/Nsj90h34TcRlASBUUWFatWJev0xDjlqcaZngKXPt9Bcb/4Ixek7wipjU+j84sdKL96AnqqKhrsGJCcNVlKi9oUaWojKKIuo4IMecm6k6bZogj5A9uIazVU3jjGPFNGbI7/5RkqfnYQKw4NorLnU6lGC4YohFK+nLlnkVqarOB5dOAvuKgla8dakMNVyfYZBOcuAbOTIFWDsuqEO7e5+e2PsPt7BLQORY0WgVxKkjktJvmAgg6a4xLNwqVqIk/AiKSwXJMAxJnVEghRIJfXoniPChmQ1ZBNp+W5KCDlgYzmdgVqlgpqWkL91h8xoGRrbkwgNfgCrNU52RRS2YvnzsbnEJ67kGQvWbeSEktVHE9+ew3y4nlKlYlU0NrISibSj/6x9yk7fByZj98lff68KBD7tmxJjjSPHU8sAaUWUUQBPFaK22uQTf9DlPfYLEy1NtZ1SaVD6PAP1A+9Dj09BmfbNjhbN0NPjqOxfzfz/G0my2Onf1WCyDMzYlFzeQVWscHsGtJz15N1astmNL87Gbcna32bGqffAk5KbCQ5BdKzTYvEV8CXi7fhqSTG3BiXA02i+x7puwRcikgIoOtXObp5idKDr4HVAsLJi8SzY5y8yyHYhLGLCuzLk9GzBqkNg0hv34noh5/YTFwnIjdOdzmC8JY8/E+YDFN95CByLx+Gu3U/XCx24PK/yRddvQx/+D2pWSRvdyhg1s12gg59Chl9mDKW1MzAO3cE1rWvobr6oHKPin4N8QocCUAkT0RIbGZnoCd+I3NN8IwicqRdTSQqotNtBMgFw6qQH1JufoDcrNz7tPRzBfz3JehZI8BifODDeHUZNXAjJFRtUNVipGyilNiWkmse6MvGjoaxnNTyN0NFV7l72S3sstxML9nxBRL7I00c+my8BhmvwqZRJVOvMKoStCDgQsQV+xbNq1OmYoZLo6PzeGi+fwFJbz1IhJBeawAAAABJRU5ErkJggg==)
no-repeat;background-size:18px 18px;padding-right:22px}.va_tt .vastt::before{content:"";background:url()
no-repeat;background-size:contain;padding-right:20px}.va_tt .vasfb::before{content:"";background:url(/rp/zvtkyPveEhrXqHA-euzAa983fpQ.png) no-repeat;background-size:contain;padding-right:20px}.vcmt_ctt.vasyt::before{background-size:15px 15px;padding-right:19px}.vcmt_ctt.vasig::before{background-size:15px 15px;padding-right:19px}.vcmt_ctt.vastt::before{background-size:contain;padding-right:17px}.vcmt_ctt.vasfb::before{padding-right:17px}.mm_vrc{padding:24px 32px}@media screen and (max-width:1022px){.mm_vrc{margin:0}}@media screen and (max-width:766px){.mm_vrc{margin:0}}.mm_vrcc{padding:0 0 32px 0;margin-bottom:0}.mm_vrcc h2{padding-bottom:20px}.mm_vrcc h2 a{font-family:"Segoe UI",Arial,Helvetica;font-size:20px;color:#000;line-height:18px}.mm_vrcc .b_overlay .btn{z-index:3}.mm_vrcc .vrhc{z-index:2}.mm_vrcc .mc_vtvc_th .cico{padding-bottom:0}#dg_c .mm_vrc,#dg_c .mm_vrcc{padding:8px 16px 0 16px}#dg_c .mm_vrcc .mc_vtvc{width:100%}#dg_c .mm_vrcc a:hover{text-decoration:underline}.isvctrl .mm_vrcc .slide{overflow:visible}.mm_vrc{padding:16px 100px 0 160px}.mm_vrc .b_overlay .btn.bigrounded.next{right:-44px}.mm_vrc .b_overlay .btn.bigrounded.prev{left:-44px}.mm_vrc .b_overlay .btn.bigrounded .cr>div,.mm_vrc .b_overlay .btn.bigrounded .cr>div:hover{box-shadow:none;border-radius:0;margin:0;background-position:16px 9px;background-size:12px 22px;background-color:transparent;background-image:url(/rp/rKVnxf6wkbxI0Dba2Au3IVC5Sog.svg)}.mm_vrc .b_overlay .btn.bigrounded .cr>div{opacity:.7}.mm_vrc .b_overlay .btn.bigrounded

.cr>div:hover{opacity:1}.mm_vrc h2 a{font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;font-weight:500;color:#111}.mm_vrc h2{display:inline-block;padding-bottom:16px}.mm_vrc>div{position:relative;padding-bottom:32px}.mm_vrc .see_more{position:absolute;right:0;top:3px}.mm_vrc .see_more>a{font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;font-weight:normal;font-size:16px;line-height:18px;color:#000}#vsb_more{padding:16px 0 4px 160px;color:#111}#vsb_vid_cat .mm_vrc h2 a::after{display:inline-block;margin-left:12px;content:"";background-image:url(/rp/rKVnxf6wkbxI0Dba2Au3IVC5Sog.svg);background-size:7px 14px;width:7px;height:14px;opacity:.7}#vsb_vid_cat .mm_vrc h2 a:hover::after{opacity:1}.mm_vrc .mm_vrc_sub{display:inline-block;margin-left:24px}.mm_vrc .b_hList{position:absolute;height:20px;top:3px;overflow:hidden}.mm_vrc .b_hList>li{padding-right:24px;padding-bottom:0}.mm_vrc .b_hList a{font:normal 13px/20px "Arial",Helvetica,Sans-Serif;color:#111}.mm_vrc .mc_vtvc_tot .mmsts .mc_vtvc_meta{display:none}.b_overlay .btn.rounded{position:absolute;cursor:pointer;z-index:1;-moz-user-select:none;-khtml-user-select:none;-webkit-user-select:none;-o-user-select:none;-ms-user-select:none;user-select:none}.b_overlay .btn.rounded,.b_overlay .btn.rounded .bg,.b_overlay .btn.rounded .cr,.b_overlay .btn.rounded .cr>div,.b_overlay .btn.rounded .vcac>div{border-radius:50%}.b_overlay .btn.rounded .vcac{height:0}.b_overlay .btn.rounded{height:32px;width:32px;top:50%;margin-top:-16px}.b_overlay .btn.rounded .bg,.b_overlay .btn.rounded:hover .bg{opacity:0}.b_overlay .btn.rtl.rounded .cr{direction:ltr}.b_overlay .btn.hidden.rounded .cr,.b_overlay .btn.disabled.rounded .cr{visibility:hidden}.b_overlay .btn.rounded .cr>div{border:1px solid #ececec;box-shadow:0 2px 3px 0 rgba(0,0,0,.1);height:30px;width:30px;overflow:hidden;background-image:none;background-color:#fff}.b_overlay .btn.rounded .cr>div:hover{box-shadow:0 2px 4px 1px rgba(0,0,0,.14)}.b_overlay .btn.rounded .cr>div:after{bottom:5px;background-color:#fff;transform-origin:-430px 0;display:inline-block;transform:scale(.5);position:relative}.b_overlay .btn.rounded .cr>div:hover:after{transform-origin:-514px 0}.b_overlay .btn.ltr.rounded .cr>div:after{right:5px}.b_overlay .btn.rtl.rounded .cr>div:after{left:5px}.b_overlay .btn.prev.ltr.rounded .cr,.b_overlay .btn.next.rtl.rounded .cr{transform:scaleX(-1)}body .b_overlay .btn.rounded.next{right:-12px}body .b_overlay .btn.rounded.prev{left:-13px}.ra_car_container .b_overlay .btn.prev.ltr.rounded .cr>div,.ra_car_container .b_overlay .btn.next.rtl.rounded .cr>div{transform:unset}.ra_car_container .b_overlay .btn.rounded .cr>div{background-position:0;border:unset}.ra_car_container .b_overlay .btn.rounded .cr>div:after{content:unset}@media screen and (forced-colors:active){.b_overlay .btn.rounded.hidden *,.b_overlay .btn.rounded.disabled *{background:none}.b_overlay .btn.rounded.hidden,.b_overlay .btn.rounded.disabled{background:none}}.b_overlay .btn.rounded .cr>div:after{content:url(/rp/EX_mgILPdYtFnI-37m1pZn5YKII.png)}.vsb_tr_chd .mc_vtvc .mc_vtvc_meta { padding: 10px 10px 10px 10px; } .vsb_tr_chd .mc_vtvc .mc_vtvc_meta_w { height: 190px; margin-top: -0px; } .vsb_tr_chd .mc_vtvc .mc_vtvc_title { height: 150px; line-height: 15px; margin-bottom: 0px; margin-top: 0px; } .vsb_tr_chd .mc_vtvc .mc_vtvc_meta_block_area { height: 20px; } .vsb_tr_chd .mc_vtvc .vtmu, .vsb_tr_chd .mc_vtvc .vtpl { bottom: 198px; } .vsb_tr_chd .mc_vtvc_th_dock { height: 190px; } .vsb_tr_chd .mc_vtvc_th_dock { height: 60px; }.tr_bt .mc_vtvc_th img{height:auto;width:100%}.grad_b{position:absolute;width:100%;top:30%;bottom:0%;background:linear-gradient(180deg,rgba(48,44,39,0) 0%,#302c27

100%)}.mc_vtvc_th_dock{width:100%;background:#302c27}.mc_vtvc_tot .mc_vtvc_th{background-color:transparent}.vsadc .grad_b{top:81.8%}.mc_vtvc_tot .mc_vtvc_meta{line-height:15px;position:absolute;bottom:0%;background:transparent}.mc_vtvc_tot .mc_vtvc_meta_row{line-height:16px;font-size:12px;height:16px}.mc_vtvc_tot .mc_vtvc_meta_row,.mc_vtvc_tot .mc_vtvc_meta_row a{color:#dadada}.mc_vtvc_tot .mc_vtvc_title,.mc_vtvc_tot .mc_vtvc_title a{color:#fff}.vsadc .mc_vtvc_tot .mc_vtvc_title{line-height:18px}.vsadc .mc_vtvc_tot .mc_vtvc_meta_row,.vsadc .mc_vtvc_tot .mc_vtvc_meta_row a{color:rgba(255,255,255,.7)}.vsadc .mc_vtvc_meta_pubdate{padding-bottom:2px}.vtdc_default{background:#302c27}.vtdc_default_g{background:linear-gradient(180deg,rgba(48,2,39,0) 0%,#302c27 100%)}.vtdc_black{background:#111}.vtdc_black_g{background:linear-gradient(180deg,rgba(17,17,17,0) 0%,#111 100%)}.vtdc_blue{background:#3a4e74}.vtdc_blue_g{background:linear-gradient(180deg,rgba(58,78,116,0) 0%,#3a4e74 100%)}.vtdc_brown{background:#69423d}.vtdc_brown_g{background:linear-gradient(180deg,rgba(105,66,61,0) 0%,#69423d 100%)}.vtdc_grey{background:#464646}.vtdc_grey_g{background:linear-gradient(180deg,rgba(70,70,70,0) 0%,#464646 100%)}.vtdc_green{background:#324f32}.vtdc_green_g{background:linear-gradient(180deg,rgba(50,79,50,0) 0%,#324f32 100%)}.vtdc_orange{background:#8c5400}.vtdc_orange_g{background:linear-gradient(180deg,rgba(140,84,0,0) 0%,#8c5400 100%)}.vtdc_pink{background:#a3394b}.vtdc_pink_g{background:linear-gradient(180deg,rgba(163,57,75,0) 0%,#a3394b 100%)}.vtdc_purple{background:#774077}.vtdc_purple_g{background:linear-gradient(180deg,rgba(119,64,119,0) 0%,#774077 100%)}.vtdc_red{background:#811515}.vtdc_red_g{background:linear-gradient(180deg,rgba(129,21,21,0) 0%,#811515 100%)}.vtdc_white{background:#464646}.vtdc_white_g{background:linear-gradient(180deg,rgba(70,70,70,0) 0%,#464646 100%)}.vtdc_yellow{background:#755b00}.vtdc_yellow_g{background:linear-gradient(180deg,rgba(117,91,0,0) 0%,#755b00 100%)}.vtdc_teal{background:#256868}.vtdc_teal_g{background:linear-gradient(180deg,rgba(37,104,104,0) 0%,#256868 100%)}.cipt,.cipg,.cipa,.cipl,.ciptr,.ciplr{display:inline-block}.cipa,.cipl,.ciplr{cursor:pointer}.vab{vertical-align:bottom}.vam{vertical-align:middle}.vat{vertical-align:top}.vabl{vertical-align:baseline}.vatt{vertical-align:text-top;border-radius:0}.vatb{vertical-align:text-bottom} evronDown12, evronUp12{background:url(/rp/QKlTrqL25sGDqfRYQjkMWJWDeG8.png) no-repeat;background-size:494px 58px;width:12px;height:12px} evronDown12{background-position:-372px 0} evronUp12{background-position:-372px -14px}@media(prefers-color-scheme:dark){#bpage.b_med evronDown12{background-position:-386px 0}#bpage.b_med evronUp12{background-position:-386px -14px}}#bpage.b_drk evronDown12{background-position:-386px 0}#bpage.b_drk

evronUp12{background-position:-386px -14px}.cipt,.cipl{margin-right:10px}.cipt .cico,.cipl .cico,.ciptr .cico,.ciplr
.cico{border-radius:0}.b_action>.cipt,.b_action>.cipl{float:left}.ciptr,.ciplr{margin-left:10px}.sw_play{height:16px;width:16px}:not(.dc_aud_wrp)>.sw_play{background-image:url();background-size:16px 16px}#slideexp0_3F7F64 .slide { width: 94px; margin-right: 20px; }#slideexp0_3F7F64c .b_slidebar .slide { border-radius: 6px; }#slideexp0_3F7F64 .slide:last-child { margin-right: 1px; }.b_sldrp .slide{box-shadow:0 0 0 1px rgba(0,0,0,.05)}.b_cards .cico,.b_slidebar .slide .cico{border-radius:0}#b_content .b_wpt_container .l_ecrd_imgsetgrid.l_ecrd_imgsetgrid_actionlink .l_ecrd_imgsetgrid_item .cico{border-radius:0!important}.b_sldrp .slide.see_more{box-shadow:0 0 0 0 rgba(0,0,0,0)}.b_sldrp .slide.see_more .carousel_seemore{border:0}.b_sldrp .slide.see_more:hover{box-shadow:0 0 0 0 rgba(0,0,0,0)}#slideexp0_3F7F64c { margin: -4px; } #slideexp0_3F7F64c .b_viewport { padding: 4px 1px 4px 1px; margin: 0 3px; }#slideexp0_3F7F64c .b_slidebar .slide[data-mini="1"] { display:none; }Videos of How Are Photovoltaic Panels Made?Watch video6:18How Solar Panels Are Made Tech Vision564.6K viewsSep 24, 2021Watch full videoWatch video9:42Solar Panel Manufacturing Process in a Solar Plant Technical Guideji203.2K viewsSep 30, 2024Watch video1:04How Solar Panels Are REALLY Made ? Process Explained Tech efficiency40 views6 months agoWatch video10:52How It"s Made: Solar Panels How It"s Manufactured9.2K viewsApr 12, 2024Watch full videoShort videoshow are photovoltaic panels made02:10 01:00 01:37 00:38 01:37TikTok00:51 See allWatch full videoDepartment of EnergySolar Photovoltaic Manufacturing BasicsWhile some concentrating solar-thermal manufacturing exists, most solar manufacturing in the United States is related to photovoltaic (PV) ...

Most people see solar panels as simple, plug-and-play sheets that generate free electricity. However, the manufacturing process of solar panel is surprisingly intricate.

While some concentrating solar-thermal manufacturing exists, most solar manufacturing in the United States is related to photovoltaic (PV) systems. Those systems are comprised of PV modules, racking ...

Most panels on the market are made of monocrystalline, ...

Each solar panel, usually containing 60 or 72 cells, uses about 20 grams of silver--a fraction of the panel"s weight but about 10% of its total cost. Copper metal conductors and wiring ...

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